

Custom Fabricated Copper Shunts

Unique Proprietary Design

A proprietary design and manufacturing process for secondary connectors is available from Watteredge. This process revolutionized the manufacture of laminated shunts, replacing previous methods of soldering and clipped. Press Weld shunts and connectors give you cost effective operation through:

- Low resistance values equal to flat copper bar
- Minimal voltage loss
- · Balanced flow of electrical current

Watteredge manufactures a broad variety of custom made shunts for each particular type of welding equipment. Strip copper is stocked in various sizes to meet most shunt design requirements. Refer to the laminated shunt selection form or consult your Watteredge sales representative for ordering assistance.



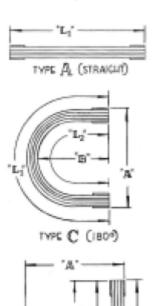


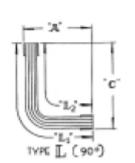


Images not to scale.

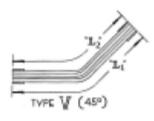


Custom Laminated Shunts





TYPE J



Technical Specifications | Selection Form:

Press Weld Type (circle one)					or	Riveted Type (circle one)				
'A'	'C'	'J'	'Ľ	' V'		'A'	'C'	'J'	'Ľ	'V'
(Refe	r to the ty	pes at le	eft and s	upply th	e dimens	sions ind	dicated w	here the	y apply	·.)
Thick	ness of S	tack		Shunt	Width		A	B	C	
Length: (outside) L1				Lengtl	h: (inside) L2				
1	rial Thick									
.003	.005	.010								
-	Y -		4 "Y"		'Y'	+ "2"	- Y	-+ "z"		
<u> </u>		J +		_ i		+		-	1	
"w"	4	W	₽₽	-w	14	<u></u>	#	- 9-1		
1	Ψ	1	 −ф	1	1	Υ	J - Ç			
		1 *-		ユ		⊒^				Λ
-	Pattern "A	\ "	Pattern	"R"	Patteri	n "C"	Pat	tern "D"	٩	ow Hole Pattern
'	dittorii 7	1	rattom	Ь	ratton	0	Tut	tom D		Extra Wide Shunt
Hole	Pattern (d	ircle one	e)							
	А		В		С			D		Other
Dime	nsion (sp	ecify in i	nches as	applica	ble)					
1						'Z'		_		
Hole Diameter (please specify in inches)										
End Clip (.062 thick standard) (indicate style w/dimensions):										
Dimension: No Flare Flare										
Cove	r Option (circle on	e):	Teflon	Fiberg	lass		No Fl	are	Flare
Platir	ng Option	(circle o	ne):	Silver	Tin	Other				
Quan	tity									
Comp	any Nam	e								
Addre	ess									
I						Cou	ntry		<u> </u>	
1	е						,		·	
 Buyer	r's Name_					Email				